APPLICABLE STANDARD												
OPERATING			FF 00 70 0F	a o (1)	OPE	ERATIN	3		40 TO 90 % M	A V (3)		
	TEMPERATURE RANGE		−55 °C TO 85 °C ⁽¹⁾			HUMIDITY RANGE		40 TO 80 % MAX ⁽³⁾				
RATING	VOLTAGE		100 V AC		TEM	ORAGE MPERATURE RANGE		GE	-10 °C TO 60 °C (2)			
	CURRENT		0. 4 A		STORAGE HUMIDITY RANGE			40 % TO 70 % ⁽²⁾				
	SPECIFICATIONS											
IT	EM		TEST METHOD			REQUIREMENTS				QT	ΑT	
CONSTRUCT	ON											
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.				×	×	
MARKING		CONFIRMED VISUALLY.				7					×	
ELECTRIC CHARACTERISTICS												
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz)				45 mΩ MAX .				×	_	
CONTACT RESISTANCE		20 mV MAX, 1 mA (DC or 1000Hz)				55 mΩ MAX.				×	_	
MILLIVOLT LEVEL METHOD INSULATION RESISTANCE		050 V D0				100 HO HIN						
VOLTAGE PROOF		250 V DC.				100 ΜΩ ΜΙΝ.				×	_	
		300 V AC FOR 1 min.				NO FLASHOVER OR BREAKDOWN.				×	×	
MECHANICAL CHARACTERISTICS MECHANICAL OPERATION												
MECHANICAL UPERATION		50 TIMES INSERTIONS AND EXTRACTIONS.				2) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				×	_	
VIBRATION		FREQUENCY 10 TO 55 TO 10 Hz,				1)NO ELECTRICAL DISCONTINUITY OF 1 μs.				×	_	
		SINGLE AMPLITUDE: 0.75 mm,				2) CONTACT RESISTANCE: 55 mΩ MAX.						
SHOCK		AT 2 h FOR 3 DIRECTIONS. 490 m/s², DURATION OF PULSE 11 ms				3) NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				×	_	
		AT 3 TIMES FOR 3 BOTH AXIAL DIRECTIONS.								^		
ENVIRONMEN	ITAL CHARAG	CTERIST	ICS									
DAMP HEAT		EXPOSED AT 40 ± 2 °C, 90 TO 95 %, 96 h.				1) CONTACT RESISTANCE : 55 mΩ MAX. ×				×	_	
(STEADY STATE) RAPID CHANGE OF		TEMPERATURE: -55 → +85 °C				2) INSULATION RESISTANCE: 100 MΩ MIN. 3)NO DAMAGE, CRACK AND LOOSENESS OF						
TEMPERATURE		TIME : $30 \rightarrow 30 \text{ min.}$				PARTS.				×	_	
TEMI ENVIONE		UNDER 5 CYCLES.										
		(RELOCATION TIME TO CHAMBER:WITHIN 2 TO 3 min)										
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.			1.	1) CONTACT RESISTANCE : 55 mΩ MAX. 2) NO HEAVY CORROSION.				×	_	
HYDROGEN SULPHIDE		EXPOSED 3 ppm FOR 96 h. (TEST STANDARD:JEIDA-38)								×	_	
RESISTANCE TO		1) REFLOW SOLDERING:				NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINAL.				×	_	
SOLDERING HEAT		PEAK TMP : 250 °C MAX REFLOW TMP: 220 °C MIN FOR 60sec										
		2) SOLDERING IRONS: 360 °C MAX FOR 5 sec.										
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE				A NEW UNIFORM COATING OF SOLDER SHALL				×	_	
		240 ± 3 °C FOR IMMERSION DURATION, 3 sec.			ec.	COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.						
COUNT		DESCRIPTI	ESCRIPTION OF REVISIONS DESI			GNED CHECKED				DA	TE	
∕₫												
							APPROV	/ED	NH. NAKATA	16.1	1. 21	
						CHECKED DESIGNED		ED	HT. YAMAGUCHI	16. 11. 21		
	(3) NON-CONDENS I	NG.						IED	MT. ITANO	16. 11. 21		
Unless otherwise specified, refer to I			IEC-60512.			DRAWN		N	MT. ITANO	· · · · · · · · · · · · · · · · · · ·		
Note QT:Qua	Note QT:Qualification Test AT:Assurance						DRAWING NO.		ELC-150736-91-00			
HS.			ICATION SHEET	PART NO.				FX8-80P-SV (91)				
HIROSI		ROSE EL	SE ELECTRIC CO., LTD.			CODE NO.		CL578-0003-1-91			1/1	