## SPECIFICATION CONTROL DRAWING



| Product Name | Product Dimensions |  |  |  |  | Wire Dimensions |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{gathered} \varnothing \mathrm{A} \\ \mathrm{~min} \end{gathered}$ | $\begin{gathered} \text { øB } \\ \text { nom } \end{gathered}$ | $\begin{gathered} \text { øC } \\ \text { nom } \end{gathered}$ | $\begin{gathered} \mathrm{L} \\ \max \end{gathered}$ | Color (1) | $\begin{gathered} \text { Size Range } \\ \mathrm{mm}^{2} \text { (AWG) } \end{gathered}$ | øG |  |
|  |  |  |  |  |  |  | min | max |
| B-106-8401 | $\begin{gathered} 4.0 \\ {[0.160]} \end{gathered}$ | $\begin{gathered} 4.0 \\ {[0.160]} \end{gathered}$ | $\begin{gathered} 5.5 \\ {[0.217]} \\ \hline \end{gathered}$ | $\begin{gathered} \hline 30 \\ {[1.180]} \end{gathered}$ | Red | $\begin{gathered} \hline 0.5-1.0 \\ \text { (AWG 22-18) } \\ \hline \end{gathered}$ | $\begin{gathered} \hline 1.4 \\ {[0.055]} \\ \hline \end{gathered}$ | $\begin{gathered} 4.0 \\ {[0.160]} \end{gathered}$ |
| B-106-8502 | $\begin{gathered} 4.6 \\ {[0.180]} \end{gathered}$ | $\begin{gathered} 5.0 \\ {[0.197]} \end{gathered}$ | $\begin{gathered} 6.0 \\ {[0.236]} \\ \hline \end{gathered}$ | $\begin{gathered} 32 \\ {[1.260]} \end{gathered}$ | Blue | $\begin{gathered} 1.5-2.5 \\ \text { (AWG 16-14) } \end{gathered}$ | $\begin{gathered} 2.0 \\ {[0.080]} \end{gathered}$ | $\begin{gathered} 4.6 \\ {[0.180]} \end{gathered}$ |

## MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent color (1), radiation cross-linked modified polyamide with thermoplastic adhesive coating inside.
2. BULLET TERMINAL: Tin-plated brass.

BASE METAL: C260 Brass.
PLATING: Tin-plated per ASTM B545, Class A.

## APPLICATION

1. These controlled crimp devices are designed to terminate a tin-plated or bare copper stranded wire having an insulation rated for at least $75^{\circ} \mathrm{C}$ to a bullet terminal. It will provide a splash proof and strain relief connection.
UL listed wire connector 91J4.
2. Temperature range: $-55^{\circ} \mathrm{C}$ to $+125^{\circ} \mathrm{C}$.
3. For application tooling and installation, see RPIP-684-00.

For best results, prepare the wire as shown:


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| Electronics | Tyco Electronics Corporation 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A. |  | Raychem | DURASEAL BULLET RECEPTACLE |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets] |  |  |  | DOCUMENT NO.: $\quad$ B-106-8XXX |  |  |
| $\begin{aligned} & \text { TOLERANCES: } \\ & 0.00 \mathrm{~N} / \mathrm{A} \\ & 0.0 \mathrm{~N} / \mathrm{A} \\ & 0 \mathrm{~N} / \mathrm{A} \end{aligned}$ | ANGLES: N/A Tyco Electronics reserves the right to amend <br> this drawing at any time. Users should <br> ROUGHNESS IN <br> MICRON evate the suitability of the product for their <br> application. |  |  | REV.: $\quad$ A | DATE: | l-06 |
| DRAWN BY: <br> M. FOROND | CAGE CODE 06090 | REPLACES: D030375 | DCR NUMBER: D060181 | SCALE: | SIZE: | SHEET: <br> 1 of 1 |

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